



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

5007198

SF
D4038-041
Job Sheet 166733



Part No: D4038-041

Job Qty: 1 ea

Part Name: Angle Assembly Fwd LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/16/17

Job Tracking No:

Due Date: 10/27/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

DWG. Rev. E ✓

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea	10/27/17	0.00	0.00	Start up container	MU
100	Packaging	1 pcs	10/27/17	0.00	0.00	Packaging1	MU
110	Small Fab	1 pcs	10/27/17	0.00	0.00	Small Fab	MU
120	QC	1 pcs	10/27/17	0.00	0.00	QC5	38
121	Powdercoat	1 pcs	10/27/17	0.00	0.00	Powdercoat1	BL 38
122	QC	1 pcs	10/27/17	0.00	0.00	QC3	38
130	Packaging	1 pcs	10/27/17	0.00	0.00	Packaging3	38
140	QC21-SA	1 Ea	10/27/17	0.00	0.00	QC21	17/11/14 38

Part Op 110 - Assemble as per dwg

Descriptions: 121 - ***MASK INTERIOR OF BLOCKS AND MASK ALL HOLES WITHOUT BOLTS*** START TIME: 8:00 OVEN TEMPERATURE: 320° FINISH TIME: 8:00

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Packaging	AN3-14A 5+349	2	177	0	0
	D4038-1 5001149 5+069	1	0	0	0
	D4038-5 5+070	1	2	0	0
	D4038-9 5+070	1	2	0	0
	MS21042L3 5+303	2	462	0	0
	NAS1149D0363J 6+1	4	955	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		DISPOSITION Mfg Date: 11/06/17 Job No: 166733		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 15%;">☐ Newwork</td> <td style="width: 15%;">☐ Skid-tube</td> <td style="width: 15%;">☐ Cross tube</td> <td style="width: 15%;">☐ Water Jet</td> <td style="width: 15%;">☐ Engineering</td> </tr> <tr> <td>☐ Scrap</td> <td>☐ Machining</td> <td>☐ Small Fab</td> <td>☐ Prod. Eng. Coord.</td> <td>☐ Quality</td> </tr> <tr> <td>☐ In-as-is</td> <td>☐ Thermoforming</td> <td>☐ Finishing</td> <td>☐ Rec/Store/Packaging</td> <td>☐ Other</td> </tr> <tr> <td>☐ Improved</td> <td>☐ Large Fab</td> <td>☐ Composite</td> <td>☐ Supplier</td> <td></td> </tr> </table>						☐ Newwork	☐ Skid-tube	☐ Cross tube	☐ Water Jet	☐ Engineering	☐ Scrap	☐ Machining	☐ Small Fab	☐ Prod. Eng. Coord.	☐ Quality	☐ In-as-is	☐ Thermoforming	☐ Finishing	☐ Rec/Store/Packaging	☐ Other	☐ Improved	☐ Large Fab	☐ Composite	☐ Supplier									
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		QTY Effective : _____			MRB (QSI042) Approval																																
		Disposition			Completed By																																
		Large empty box for Disposition details			Lead hand / Supervisor Approval Verification																																
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